

Effect Slip Batch Recipes

2 March 2026						
	%	1000	2000	3000	4000	5000
Crackle	330g per 250ml as crackle, 290g for flashing					
NZ China Clay	66.6	666	1332	1998	2664	3330
Nepheline Syenite	33.3	333	666	999	1332	1665
Total	99.9	999	1998	2997	3996	4995
White Crackle	330g per 250ml as crackle, 290g for flashing					
NZ China Clay	50	500	1000	1500	2000	2500
Fire Clay	50	500	1000	1500	2000	2500
Total	100	1000	2000	3000	4000	5000
Porcelain Hakeme						
Primo High Fired Porcelain	90					
Zirconium Silicate	10					
China Clay	60	600	1200	1800	2400	3000
Potash Feldspar	25	250	500	750	1000	1250
Silica	15	150	300	450	600	750
White Bentonite	2	20	40	60	80	100
Zirconium Silicate	10	100	200	300	400	500
Total	112	1120	2240	3360	4480	5600