

Flashing Slip Batch Recipes

2 March 2026						
	%	1000	2000	3000	4000	5000
1:1:1		315g per 250ml (126g/100ml)				
NZ China Clay	33.3	333	666	999	1332	1665
OM4 Ball Clay	25	250	500	750	1000	1250
Nepheline Syenite	33.3	333	666	999	1332	1665
Rahu Clay (terracotta clay)	8.4	84	168	252	336	420
Total	100	1000	2000	3000	4000	5000
Bauer		310g per 250ml (124g/100ml)				
NZ China Clay	42	420	840	1260	1680	2100
OM4 Ball Clay	42	420	840	1260	1680	2100
Nepheline Syenite	6	60	120	180	240	300
Zirconium Silicate	10	100	200	300	400	500
Total	100	1000	2000	3000	4000	5000
Ohinemuri Flashing Slip		300g per 250ml (120g/100ml)				
NZ China Clay	40	400	800	1200	1600	2000
OM4 Ball Clay	40	400	800	1200	1600	2000
Nepheline Syenite	10	100	200	300	400	500
Alumina Calcined	10	100	200	300	400	500
Total	100	1000	2000	3000	4000	5000
Karangahake Flashing		310g per 250ml (124g/100ml)				
NZ China Clay	55	550	1100	1650	2200	2750
Soda Feldspar	30	300	600	900	1200	1500
Zirconium Silicate	15	150	300	450	600	750
White Bentonite	3	30	60	90	120	150
Total	100	1000	2000	3000	4000	5000